

MACHINE SERVICE BULLETIN NO. 404

SUBJECT: Clutch Yokes 27-781x2
and 40-781x2.
LA, LA-5, and LA-6 Models

DATE: December 16, 1941

TO ALL OFFICES:

The minus arm flexible end #47063 on LA, LA-5, and LA-6 clutch yokes 27-781x1 and 40-781x1 has been replaced with a shorter one #2925. Because of this, the clutch yokes are now identified as 27-781x2 and 40-781x2 and their use necessitates installation of a 27-725x1 subtraction gear and spider, 2 #911 guide blanks, and main jack shaft parts mentioned below.

In view of these changes, kindly alter plates 14 and 15 of Machine Service Bulletin No. 332, and plate 16 of Machine Service Bulletin No. 339 as follows:

Draw line through "47063" and letter-in with ink
"2925" above it.

Draw line through "x1" following 40-781 and insert
"x2."

On plate 15 of Machine Service Bulletin No. 332 -

Draw line through "41-725" and letter-in "27-725x1"

Use of this shorter minus flexible end, which permits the yoke to release earlier with less chance of wear, is made possible through our previous adoption of "dry formica" slip clutch washers, altered engaging faces on the 2817 and 2844x2, and a 57677 lock nut, all on the jack shaft.

From this date, no long minus flexible ends #47063 will be available on LA, LA-5, and LA-6 clutch yokes.

F. M. Smith

General Service Manager